

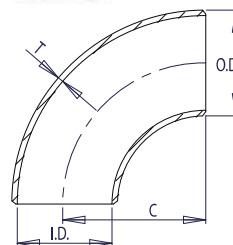
Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	C		
1/2	0.84	0.622	0.109	1.50	40	0.16
3/4	1.05	0.824	0.113	1.50	40	0.17
1	1.32	1.054	0.133	1.50	40	0.40
1 1/4	1.66	1.380	0.140	1.88	40	0.55
1 1/2	1.90	1.610	0.145	2.25	40	0.80
2	2.38	2.072	0.154	3.00	40	1.60
2 1/2	2.88	2.474	0.203	3.75	40	3.20
3	3.50	3.068	0.216	4.50	40	4.80
3 1/2	4.00	3.548	0.226	5.25	40	6.60
4	4.50	4.026	0.237	6.00	40	8.90
5	5.56	5.044	0.258	7.50	40	15.10
6	6.62	6.060	0.280	9.00	40	24.00
8	8.62	7.976	0.322	12.00	40	47.80
10	10.75	10.020	0.365	15.00	40	83.40
12	12.75	11.938	0.406	18.00	40	123.00
14	14.00	13.124	0.438	21.00	40	155.00
16	16.00	15.000	0.500	24.00	40	206.00
18	18.00	16.876	0.562	27.00	40	262.00
20	20.00	18.812	0.594	30.00	40	324.00
24	24.00	22.624	0.688	36.00	40	466.00

APPROVED

By John Conway, CMG (Laptop) at 8:06 am, Jun 06, 2011

Pipe Size	Outside Diameter	Inside Diameter	Wall Thickness	Center to End	Pipe Schedule Number	Approx. Weight in Pounds
	O.D.	I.D.	T	C		
1/2	0.84	0.546	0.147	1.50	80	0.26
3/4	1.05	0.742	0.154	1.50	80	0.29
1	1.32	0.962	0.179	1.50	80	0.48
1 1/4	1.66	1.278	0.191	1.88	80	0.79
1 1/2	1.90	1.500	0.200	2.25	80	1.20
2	2.38	1.944	0.218	3.00	80	2.10
2 1/2	2.88	2.328	0.276	3.75	80	3.80
3	3.50	2.900	0.300	4.50	80	6.30
3 1/2	4.00	3.364	0.318	5.25	80	8.60
4	4.50	3.826	0.337	6.00	80	12.50
5	5.56	4.810	0.375	7.50	80	21.20
6	6.62	5.756	0.432	9.00	80	34.40
8	8.62	7.620	0.500	12.00	80	71.30
10	10.75	9.562	0.594	15.00	80	111.00
12	12.75	11.374	0.688	18.00	80	158.00
14	14.00	12.500	0.750	21.00	80	201.00
16	16.00	14.312	0.844	24.00	80	270.00
18	18.00	16.124	0.938	27.00	80	348.00
20	20.00	17.938	1.031	30.00	80	422.00
24	24.00	21.562	1.219	36.00	80	604.00

LONG RADIUS SCHEDULE 40

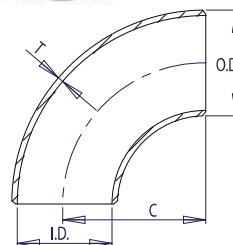


WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
2. All dimensions are in inches.
3. For bevel detail see page 107.
4. For dimensional tolerances see page 108.
5. For sizes larger than 24" please call.
6. All weights are in pounds and approximated or estimated.

FITTINGS

LONG RADIUS SCHEDULE 80



WELDBEND NOTES

1. Conforms to ASME B16.9 & ASTM A234 WPB.
2. All dimensions are in inches.
3. For bevel detail see page 107.
4. For dimensional tolerances see page 108.
5. All weights are in pounds and approximated or estimated.